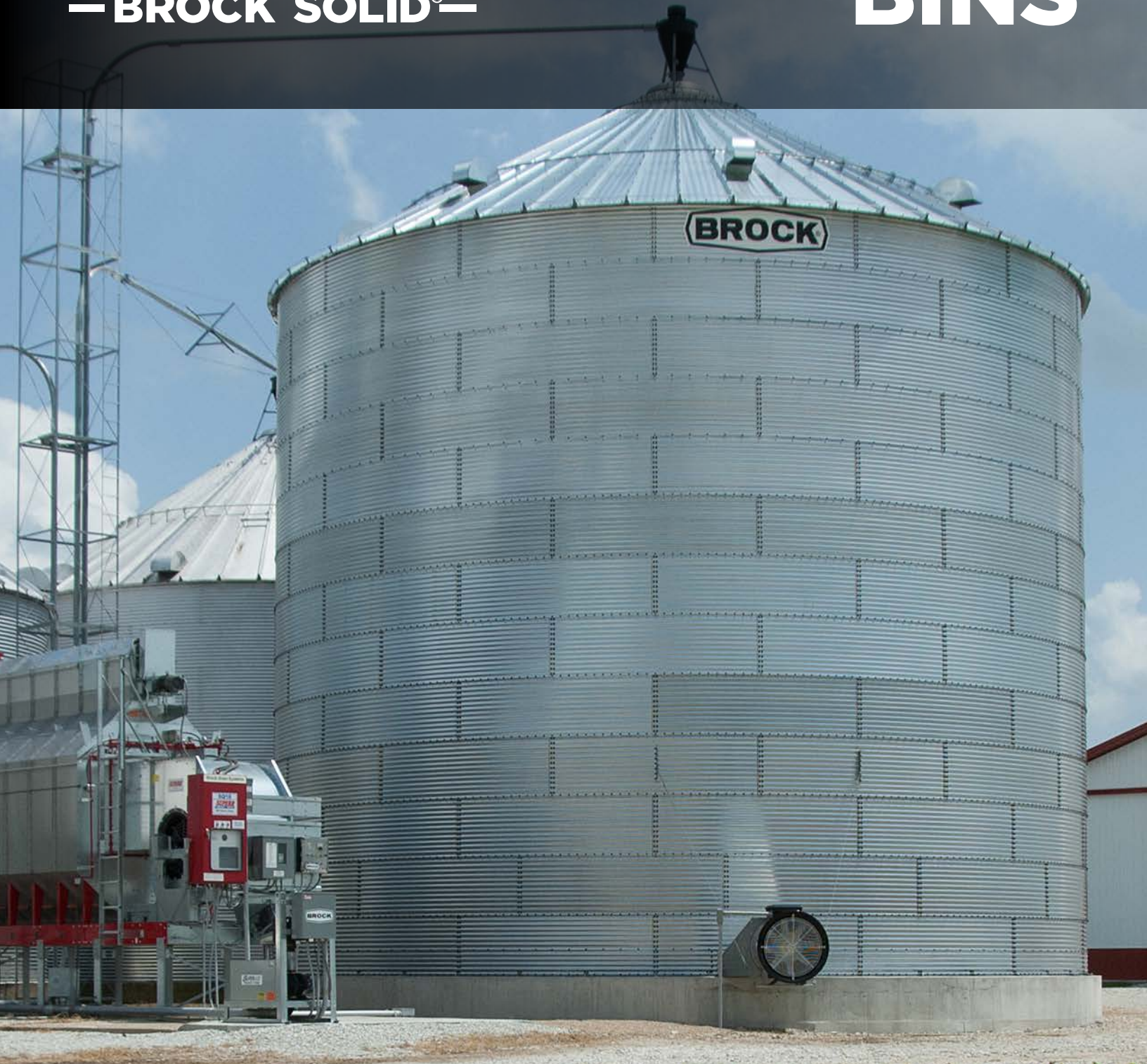




NON-STIFFENED STORAGE BINS

— BROCK SOLID[®] —



Safeguarding Your Grain[®] Since 1957

Protecting Your Investment

When months of hard work go into producing a grain crop, trust it to the best in non-stiffened storage bins: Brock.

Brock Solid® is our guarantee of trusted reliability you can count on day in and day out. It's unmistakable quality, built to last year after year. And it's the same guarantee we founded the company on back in 1957.

Today, our dealers continue to uphold those standards, providing the superior service and support customers expect from Brock. Brock Solid means you can depend on them and us. Times may change, but our solid values are stronger than ever.

For growers storing their own grain, Brock's grain storage bins continue to be the first choice for safeguarding their crops. Brock Solid delivers. Always has, always will.



High Strength Bin Assembly Bolts are a Grade 8.2, with JS1000™ coating for superior weather- and corrosion-resistance. The JS1000 trademark is not owned or licensed by CTB.



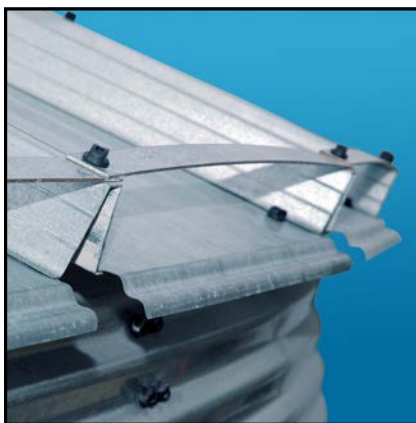
Bin Anchor System helps create a strong, weather-tight connection to the foundation, protecting your investment from winds up to 90 mph (145 kph).



Roof Compression Rings provide additional structural support and another level of safety for those working on top of the bin.



Gravity Roof Ventilators are available in both elbow and round mushroom styles to help ensure free air movement throughout the bin.



"High Rise" 3-Step Roof Ribs paired with the innovative Eave Tension Straps provide unsurpassed durability and the highest peak load capacities available.



Unique Eave-Vent System raises the roof off the sidewalls to create ample ventilation around the entire circumference of the bin. The result is more air circulation while eliminating roof cuts, all at a lower cost than rooftop ventilation options.



LATCH-LOCK® Walk-Through Bin Entry Doors offer simple yet safe access, with a one-piece outer door and four interlocking inner panels that open in sequence from top to bottom with a lift of a latch.

Flat-Bottom Bins



BROCK® Flat-Bottom On-Farm Storage Bins are built for longevity, providing dependable, secure containment season after season. Bins are available in a wide variety of diameters and eave heights to match virtually any need – with unique features that only come from years of grain storage experience.

Bin Diameters: 15-54 feet (4.6-11 m)

Capacity Range: 1,800-71,000 bushels (60-2,360 cubic meters)

Roof Systems: 3-panel ribbed or 4-panel ribbed

Roof Peak Capacity Range: 2,500-8,000 pounds (1,100-3,600 kg)



Ample 39-inch Fill Hole (991 mm) is reinforced with a rigid 24-inch (610-mm) diameter center ring for extra strength and to accommodate most auxiliary equipment.



Ob-round Manhole combines the strength of a round manhole design with the easier-to-enter/exit oblong shape. The cover features heavy hinges and a durable rotating latch.

Bin Aeration Flooring



Brock's TRI-CORR® Bin Aeration Flooring System combines a unique triangle-shaped center leg with a corrugated flooring surface and PARTHENON® Support Legs to deliver remarkable load-bearing strength, longevity and even air distribution for simple bin clean-out.

Strong Sidewalls are constructed of G-90 galvanized steel and available with either narrow or wide corrugation to optimize structural integrity of the bin and maximize grain protection.



Hopper-Bottom Bins

BROCK® Hopper-Bottom On-Farm Storage Bins are ideal for a wide range of temporary or transitional storage applications, such as wet holding, seed storage, blending, commodity containment, tempering after drying, or storage prior to loading a truck. Though intended primarily for shorter-term applications, these bins are flexible to handle your demands and to yield decades of reliable service.

Bin Diameters: 9-21 feet (2.7-6.4 m)

Capacity Range: 259-7,732 bushels (9-257 cubic meters)

Roof Systems: standard and optional hopper-bottom bin roof styles

Roof Peak Capacity Range: 500-5,600 pounds (225-2,540 kg)



Sturdy "X" Bracing for between the bin legs is easy to assemble, provides extra bin strength and delivers easy access to the boot.



A Grain Bin-style Roof with a higher load rating is standard on larger diameter hopper bin models; an economical feed bin-style roof is standard for smaller models.

Bin Sweeps



1000 Series Sweep — Intended for light to medium farm duty. For bin diameters: 15 to 60 feet (4.6 to 18.3 m). Auger diameters: 8, 10 or 12 inches (203, 254 or 305 mm). Capacities range up to 10,000 bushels (254 metric tons) per hour.



2000 Series Sweep — Engineered for heavy farm to light commercial duty. For bin diameters: 30 to 60 feet (9.1 to 18.3 m). Auger diameters: 10 or 12 inches (254 or 305 mm). Capacities range up to 6,500 bushels (163 metric tons) per hour.

Narrow Corrugation Bins

BROCK® Narrow Corrugation Non-Stiffened Storage Bins													
Bin Size			Maximum Capacity* Peaked Storage					Capacity with Drying or Aeration Floor (Bushels)		Eave Height		Fill Height	
Diameter (Meters)	Rings	Bin Model	Bushels	U.S. Tons Corn	Metric Tons Corn	U.S. Tons Wheat	Metric Tons Wheat	Low Floor	High Floor	Feet/ Inches	Meters	Feet/ Inches	Meters
12 Ft. (3.7 M)	3	7-01203	866	22.9	20.8	24.4	22.1	758	721	8'-2"	2.50	11'-1"	3.40
	4	7-01204	1,120	29.6	26.8	31.5	28.6	1,011	974	10'-10"	3.29	13'-9"	4.20
	5	7-01205	1,373	36.3	32.9	38.7	35.1	1,264	1,227	13'-6"	4.11	16'-5"	5.00
	6	7-01206	1,626	42.9	39.0	45.8	41.6	1,517	1,480	16'-2"	4.94	19'-1"	5.80
	7	7-01207	1,879	49.6	45.0	52.9	48.0	1,770	1,733	18'-10"	5.73	21'-9"	6.60
	8	7-01208	2,132	56.3	51.1	60.1	54.5	2,024	1,987	21'-6"	6.55	24'-5"	7.40
	9	7-01209	2,385	63.0	57.2	67.2	61.0	2,277	2,240	24'-2"	7.38	27'-1"	8.30
15 Ft. (4.6 M)	4	7-01504	1,790	47.3	42.9	50.4	45.8	1,620	1,562	10'-10"	3.29	14'-8"	4.48
	5	7-01505	2,186	57.7	52.4	61.6	55.9	2,016	1,958	13'-6"	4.11	17'-5"	5.30
	6	7-01506	2,582	68.2	61.9	72.7	66.0	2,412	2,354	16'-2"	4.94	20'-0"	6.10
	7	7-01507	2,978	78.7	71.4	83.9	76.1	2,808	2,750	18'-10"	5.73	22'-8"	6.92
	8	7-01508	3,373	89.1	80.8	95.1	86.2	3,204	3,146	21'-6"	6.55	25'-5"	7.74
	9	7-01509	3,769	99.6	90.3	106.2	96.3	3,600	3,542	24'-2"	7.38	28'-0"	8.53
	10	7-01510	4,165	110.0	99.8	117.4	106.5	3,996	3,938	26'-10"	8.17	30'-8"	9.36
11	7-01511	4,561	120.5	109.3	128.5	116.6	4,391	4,333	29'-6"	8.99	33'-5"	10.18	
18 Ft. (5.5 M)	4	7-01804	2,635	69.6	63.2	74.3	67.4	2,391	2,307	10'-10"	3.29	15'-6"	4.72
	5	7-01805	3,206	84.7	76.8	90.3	81.9	2,961	2,878	13'-6"	4.11	18'-2"	5.55
	6	7-01806	3,776	99.7	90.5	106.4	96.5	3,532	3,448	16'-2"	4.94	20'-11"	6.37
	7	7-01807	4,347	114.8	104.2	122.5	111.1	4,102	4,019	18'-10"	5.73	23'-6"	7.16
	8	7-01808	4,917	129.9	117.8	138.5	125.7	4,672	4,589	21'-6"	6.55	26'-2"	7.99
	9	7-01809	5,487	144.9	131.5	154.6	140.3	5,243	5,159	24'-2"	7.38	28'-11"	8.81
	10	7-01810	6,058	160.0	145.2	170.7	154.8	5,813	5,730	26'-10"	8.17	31'-6"	9.60
	11	7-01811	6,628	175.1	158.8	186.8	169.4	6,384	6,300	29'-6"	8.99	34'-2"	10.42
12	7-01812	7,198	190.1	172.5	202.8	184.0	6,954	6,870	32'-2"	9.81	36'-11"	11.25	
21 Ft. (6.4 M)	4	7-02104	3,666	96.8	87.8	103.3	93.7	3,333	3,219	10'-10"	3.29	16'-5"	5.00
	5	7-02105	4,442	117.3	106.5	125.2	113.5	4,109	3,996	13'-6"	4.11	19'-1"	5.82
	6	7-02106	5,219	137.9	125.1	147.0	133.4	4,886	4,772	16'-2"	4.94	21'-8"	6.61
	7	7-02107	5,995	158.4	143.7	168.9	153.3	5,663	5,549	18'-10"	5.73	24'-5"	7.44
	8	7-02108	6,772	178.9	162.3	190.8	173.1	6,439	6,325	21'-6"	6.55	27'-1"	8.26
	9	7-02109	7,549	199.4	180.9	212.7	193.0	7,216	7,102	24'-2"	7.38	29'-8"	9.05
	10	7-02110	8,325	219.9	199.5	234.6	212.8	7,993	7,879	26'-10"	8.17	32'-5"	9.88
	11	7-02111	9,102	240.4	218.1	256.5	232.7	8,769	8,655	29'-6"	8.99	35'-1"	10.70
12	7-02112	9,879	260.9	236.7	278.3	252.5	9,546	9,432	32'-2"	9.81	37'-8"	11.49	
24 Ft. (7.3 M)	4	7-02404	4,890	129.2	117.2	137.8	125.0	4,455	4,306	10'-10"	3.29	17'-4"	5.27
	5	7-02405	5,904	156.0	141.5	166.4	150.9	5,469	5,321	13'-6"	4.11	19'-11"	6.07
	6	7-02406	6,919	182.8	165.8	195.0	176.9	6,484	6,336	16'-2"	4.94	22'-7"	6.89
	7	7-02407	7,934	209.6	190.1	223.5	202.8	7,499	7,350	18'-10"	5.73	25'-4"	7.71
	8	7-02408	8,948	236.4	214.4	252.1	228.7	8,513	8,365	21'-6"	6.55	27'-11"	8.50
	9	7-02409	9,963	263.2	238.8	280.7	254.7	9,528	9,380	24'-2"	7.38	30'-7"	9.33
	10	7-02410	10,978	290.0	263.1	309.3	280.6	10,543	10,394	26'-10"	8.17	33'-4"	10.15
	11	7-02411	11,992	316.8	287.4	337.9	306.5	11,558	11,409	29'-6"	8.99	35'-11"	10.94
12	7-02412	13,007	343.6	311.7	366.5	332.5	12,572	12,424	32'-2"	9.81	38'-7"	11.77	



BROCK® Narrow Corrugation Non-Stiffened Storage Bins													
Bin Size			Maximum Capacity* Peaked Storage					Capacity with Drying or Aeration Floor (Bushels)		Eave Height		Fill Height	
Diameter (Meters)	Rings	Bin Model	Bushels	U.S. Tons Corn	Metric Tons Corn	U.S. Tons Wheat	Metric Tons Wheat	Low Floor	High Floor	Feet/ Inches	Meters	Feet/ Inches	Meters
27 Ft. (8.2 M)	4	7-02704	6,317	166.9	151.4	178.0	161.5	5,767	5,579	10'-10"	3.29	18'-1"	5.52
	5	7-02705	7,602	200.8	182.2	214.2	194.3	7,051	6,863	13'-6"	4.11	20'-10"	6.34
	6	7-02706	8,886	234.7	212.9	250.4	227.1	8,336	8,148	16'-2"	4.94	23'-6"	7.16
	7	7-02707	10,171	268.7	243.7	286.6	260.0	9,620	9,432	18'-10"	5.73	26'-1"	7.96
	8	7-02708	11,455	302.6	274.5	322.8	292.8	10,905	10,717	21'-6"	6.55	28'-10"	8.78
	9	7-02709	12,740	336.5	305.3	359.0	325.6	12,189	12,001	24'-2"	7.38	31'-6"	9.60
	10	7-02710	14,024	370.5	336.1	395.1	358.5	13,474	13,286	26'-10"	8.17	34'-1"	10.39
	11	7-02711	15,309	404.4	366.9	431.3	391.3	14,758	14,570	29'-6"	8.99	36'-10"	11.22
	12	7-02712	16,593	438.3	397.6	467.5	424.1	16,043	15,854	32'-2"	9.81	39'-6"	12.04
30 Ft. (9.1 M)	4	7-03004	7,958	210.2	190.7	224.2	203.4	7,278	7,046	10'-10"	3.29	19'-0"	5.79
	5	7-03005	9,544	252.1	228.7	268.9	244.0	8,864	8,632	13'-6"	4.11	21'-8"	6.61
	6	7-03006	11,130	294.0	266.7	313.6	284.5	10,450	10,218	16'-2"	4.94	24'-4"	7.41
	7	7-03007	12,716	335.9	304.7	358.3	325.0	12,036	11,804	18'-10"	5.73	27'-0"	8.23
	8	7-03008	14,302	377.8	342.7	403.0	365.6	13,622	13,390	21'-6"	6.55	29'-8"	9.05
	9	7-03009	15,888	419.7	380.7	447.7	406.1	15,208	14,976	24'-2"	7.38	32'-4"	9.85
	10	7-03010	17,474	461.6	418.7	492.4	446.7	16,794	16,562	26'-10"	8.17	35'-0"	10.67
	11	7-03011	19,060	503.5	456.8	537.0	487.2	18,381	18,148	29'-6"	8.99	37'-8"	11.49
	12	7-03012	20,646	545.4	494.8	581.7	527.7	19,967	19,734	32'-2"	9.81	40'-4"	12.28
	13	7-03013	22,232	587.3	532.8	626.4	568.3	21,553	21,320	34'-10"	10.61	43'-0"	13.11
33 Ft. (10.1 M)	4	7-03304	9,821	259.4	235.3	276.7	251.0	8,998	8,717	10'-10"	3.29	19'-11"	6.07
	5	7-03305	11,740	310.1	281.3	330.8	300.1	10,917	10,636	13'-6"	4.11	22'-6"	6.86
	6	7-03306	13,659	360.8	327.3	384.9	349.2	12,837	12,556	16'-2"	4.94	25'-2"	7.68
	7	7-03307	15,579	411.5	373.3	439.0	398.2	14,756	14,475	18'-10"	5.73	27'-11"	8.50
	8	7-03308	17,498	462.2	419.3	493.0	447.3	16,676	16,395	21'-6"	6.55	30'-6"	9.30
	9	7-03309	19,418	512.9	465.3	547.1	496.3	18,595	18,314	24'-2"	7.38	33'-2"	10.12
	10	7-03310	21,337	563.6	511.3	601.2	545.4	20,515	20,233	26'-10"	8.17	35'-11"	10.94
	11	7-03311	23,257	614.3	557.3	655.3	594.5	22,434	22,153	29'-6"	8.99	38'-6"	11.73
	12	7-03312	25,176	665.0	603.3	709.4	643.5	24,353	24,072	32'-2"	9.81	41'-2"	12.56
	13	7-03313	27,096	715.7	649.3	763.5	692.6	26,273	25,992	34'-10"	10.61	43'-11"	13.38

(Narrow Corrugation models continue on page 6)

* **Maximum Capacity** for a bin allows for grain to be at a 28° angle of repose, starting one inch (25 mm) below the eave. The grain capacities listed above are based on ASAE Standard S413.1, with a compaction factor of 6%. Metric tons are based on ASAE Standard D241.4 of 721 kg per cubic meter for corn and 772 kg per cubic meter for wheat. Bins are designed to meet ASCE 7-10 code requirements for 105 mph (169 km/h) wind zones and UBC 97 seismic zone 1. Standard roof peak capacity for Brock's non-stiffened bins is up to 8,000 pounds (3,600 kg) depending on bin diameter and ground snow load. In the pursuit of LEADERSHIP THROUGH INNOVATION®, we reserve the right to change specifications without prior notice.

Because you will customize your grain storage system to your unique needs, not all potentially dangerous or harmful situations can be identified by Brock Grain Systems at the time the bin components and accessories are manufactured. Therefore, it is essential that you think safety first and pay close attention to all possible hazards within your storage systems.

Narrow Corrugation Bins

(Continued from page 5)

BROCK® Narrow Corrugation Non-Stiffened Storage Bins													
Bin Size			Maximum Capacity* Peaked Storage					Capacity with Drying or Aeration Floor (Bushels)		Eave Height		Fill Height	
Diameter (Meters)	Rings	Bin Model	Bushels	U.S. Tons Corn	Metric Tons Corn	U.S. Tons Wheat	Metric Tons Wheat	Low Floor	High Floor	Feet/ Inches	Meters	Feet/ Inches	Meters
36 Ft. (11.0 M)	4	7-03604	11,915	314.7	285.5	335.7	304.6	10,936	10,602	10'-10"	3.29	20'-8"	6.31
	5	7-03605	14,200	375.1	340.3	400.1	363.0	13,221	12,886	13'-6"	4.11	23'-5"	7.13
	6	7-03606	16,484	435.4	395.0	464.5	421.4	15,505	15,171	16'-2"	4.94	26'-0"	7.92
	7	7-03607	18,769	495.8	449.8	528.8	479.8	17,790	17,455	18'-10"	5.73	28'-8"	8.75
	8	7-03608	21,054	556.1	504.5	593.2	538.2	20,075	19,740	21'-6"	6.55	31'-5"	9.57
	9	7-03609	23,338	616.5	559.3	657.6	596.6	22,359	22,024	24'-2"	7.38	34'-0"	10.36
	10	7-03610	25,623	676.8	614.0	722.0	655.0	24,644	24,309	26'-10"	8.17	36'-8"	11.19
	11	7-03611	27,907	737.2	668.8	786.3	713.4	26,928	26,594	29'-6"	8.99	39'-5"	12.01
	12	7-03612	30,192	797.5	723.5	850.7	771.7	29,213	28,878	32'-2"	9.81	42'-0"	12.80
	13	7-03613	32,476	857.9	778.3	915.1	830.1	31,497	31,163	34'-10"	10.61	44'-8"	13.62
42 Ft. (12.8 M)	4	7-04204	16,838	444.8	403.5	474.4	430.4	15,505	15,050	10'-10"	3.29	22'-6"	6.86
	5	7-04205	19,948	526.9	478.0	562.1	509.9	18,615	18,160	13'-6"	4.11	25'-2"	7.68
	6	7-04206	23,058	609.1	552.6	649.7	589.4	21,726	21,270	16'-2"	4.94	27'-10"	8.47
	7	7-04207	26,169	691.3	627.1	737.3	668.9	24,836	24,380	18'-10"	5.73	30'-6"	9.30
	8	7-04208	29,279	773.4	701.6	825.0	748.4	27,946	27,490	21'-6"	6.55	33'-2"	10.12
	9	7-04209	32,389	855.6	776.2	912.6	827.9	31,056	30,600	24'-2"	7.38	35'-10"	10.91
	10	7-04210	35,499	937.7	850.7	1,000.2	907.4	34,166	33,711	26'-10"	8.17	38'-6"	11.73
	11	7-04211	38,609	1,019.9	925.2	1,087.9	986.9	37,276	36,821	29'-6"	8.99	41'-2"	12.56
	12	7-04212	41,719	1,102.0	999.8	1,175.5	1,066.4	40,386	39,931	32'-2"	9.81	43'-10"	13.35
	13	7-04213	44,829	1,184.2	1,074.3	1,263.1	1,145.9	43,497	43,041	34'-10"	10.61	46'-6"	14.17
48 Ft. (14.6 M)	4	7-04804	22,802	602.3	546.4	642.5	582.8	21,060	20,465	10'-10"	3.29	24'-2"	7.38
	5	7-04805	26,864	709.6	643.8	756.9	686.7	25,123	24,528	13'-6"	4.11	26'-11"	8.20
	6	7-04806	30,927	817.0	741.1	871.4	790.5	29,186	28,591	16'-2"	4.94	29'-6"	8.99
	7	7-04807	34,990	924.3	838.5	985.9	894.4	33,249	32,654	18'-10"	5.73	32'-2"	9.81
	8	7-04808	39,053	1,031.6	935.9	1,100.4	998.2	37,312	36,717	21'-6"	6.55	34'-11"	10.64
	9	7-04809	43,116	1,138.9	1,033.2	1,214.8	1,102.1	41,375	40,779	24'-2"	7.38	37'-6"	11.43
	10	7-04810	47,179	1,246.2	1,130.6	1,329.3	1,206.0	45,437	44,842	26'-10"	8.17	40'-2"	12.25
	11	7-04811	51,241	1,353.6	1,227.9	1,443.8	1,309.8	49,500	48,905	29'-6"	8.99	42'-11"	13.08
	12	7-04812	55,304	1,460.9	1,325.3	1,558.3	1,413.7	53,563	52,968	32'-2"	9.81	45'-6"	13.87
	13	7-04813	59,367	1,568.2	1,422.7	1,672.7	1,517.5	57,626	57,031	34'-10"	10.61	48'-2"	14.69
54 Ft. (16.5 M)	4	75-05404	29,880	789.3	716.1	841.9	763.8	27,677	26,923	10'-10"	3.29	24'-10"	7.56
	5	75-05405	35,023	925.1	839.3	986.8	895.2	32,819	32,066	13'-6"	4.11	27'-6"	8.38
	6	75-05406	40,165	1,061.0	962.5	1,131.7	1,026.7	37,961	37,208	16'-2"	4.94	30'-2"	9.20
	7	75-05407	45,308	1,196.8	1,085.7	1,276.6	1,158.1	43,104	42,351	18'-10"	5.73	32'-10"	10.00
	8	75-05408	50,450	1,332.7	1,209.0	1,421.5	1,289.6	48,246	47,493	21'-6"	6.55	35'-6"	10.82
	9	75-05409	55,593	1,468.5	1,332.2	1,566.4	1,421.0	53,389	52,635	24'-2"	7.38	38'-2"	11.64
	10	75-05410	60,735	1,604.3	1,455.4	1,711.3	1,552.5	58,531	57,778	26'-10"	8.17	40'-10"	12.44
	11	75-05411	65,877	1,740.2	1,578.7	1,856.2	1,683.9	63,674	62,920	29'-6"	8.99	43'-6"	13.26
	12	75-05412	71,020	1,876.0	1,701.9	2,001.1	1,815.4	68,816	68,063	32'-2"	9.81	46'-2"	14.08

* **Maximum Capacity** for a bin allows for grain to be at a 28° angle of repose, starting one inch (25 mm) below the eave. The grain capacities listed above are based on ASAE Standard S413.1, with a compaction factor of 6%. Metric tons are based on ASAE Standard D241.4 of 721 kg per cubic meter for corn and 772 kg per cubic meter for wheat. Bins are designed to meet ASCE 7-10 code requirements for 105 mph (169 km/h) wind zones and UBC 97 seismic zone 1. Standard roof peak capacity for Brock's non-stiffened bins is up to 8,000 pounds (3,600 kg) depending on bin diameter and ground snow load. In the pursuit of LEADERSHIP THROUGH INNOVATION®, we reserve the right to change specifications without prior notice.

Because you will customize your grain storage system to your unique needs, not all potentially dangerous or harmful situations can be identified by Brock Grain Systems at the time the bin components and accessories are manufactured. Therefore, it is essential that you think safety first and pay close attention to all possible hazards within your storage systems.

A Full Line of Brock Solid® Solutions



Storage

- Stiffened & Non-stiffened Grain Bins
- Stiffened & Non-stiffened Hopper Bins
- Temporary Storage
- Bin Access Doors
- Grain Aeration Floors

Handling

- Grain Sweeps
- Grain Conveyors
- Bin Unloading Systems
- Bucket Elevators
- Distributors & Accessories

Conditioning

- Low-Profile Grain Dryers
- Tower Grain Dryers
- Centrifugal & Axial Fans
- Heaters
- Controls

Structures

- Catwalks
- Bucket Elevator Towers & Stairways
- EVERLOC® Roof Mount System
- Support Towers
- Slot & Tab Construction

For 60 years, farmers have counted on Brock for reliable, quality grain storage. That focus on providing dependability has led to technological advances and expansion through the years, resulting in the full line of grain facility solutions that are available today.

Whether you're a farmer interested in a grain dryer or a commercial operator in need of grain storage equipment, you'll find the quality you've come to expect and the trusted integrity you deserve.



— BROCK SOLID® —
Safeguarding Your Grain® Since 1957

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